

## AMENDMENTS TO THE CLAIMS:

1.

- 1. (Currently Amended) Multilayer manufactured articles consisting essentially of:
  - A) a layer consisting of thermoprocessable copolymers of ethylene with cholorotrifluoroethylene, and/or tetrafluoroethylene, and with acrylic monomers of formula:

$$CH_2=CH-CO-O-R_2$$
 (a)

wherein  $R_2$  is a hydrogenated radical from 1 to 20 carbon atoms, of alkyl, linear or branched type, cycloalkyl type, or H;  $R_2$  optionally contains CI, O, N and/or one or more functional groups selected from –OH, -COOH, epoxide, ester or ether; wherein the (a) monomer amount is in the range of 0.01-15% by moles with respect to the sum of the monomers of ethylene and of CTFE and/or TFE and optionally containing additives selected from fillers, lubricants, pigments, fire retardants, plasticizers, and thermal and UV stabilizers; and

B) a layer consisting essentially of polyamides having an amount of  $-NH_2$  end groups in the range of 40-300  $\mu$ eq/g and optionally containing additives selected from fillers, lubricants, pigments, fire retardants, plasticizers, and thermal and UV stabilizers;

wherein there is adhesion between the layers of A) and B).

2. (Canceled)

Application No.: 10/086,845 Attorney Docket No.: 108910-00057 3. (Previously Presented) Multilayer manufactured articles according to claim 1, wherein

the thermoprocessable copolymers of layer A) are formed by:

from 10 to 70% by moles of ethylene;

from 30 to 90% by moles of a fluorinated monomer selected from

tetrafluoroethylene, chlorotrifluoroethylene, or mixtures thereof;

from 0.05% to 15% by moles of the acrylic comonomer (a) referred to the

sum of the previous monomers.

4. (Previously Presented) Multilayer manufactured articles according to claim 1, wherein

layer A) is formed by a blend of the copolymers of layer A) and the same copolymers

without the acrylic monomer, provided that the blend contains an amount of acrylic

monomer (a) in the range 0.01% - 15% by moles with respect to the total sum of the

monomers of ethylene and of CTFE and/or TFE of the blend.

5. (Previously Presented) Multilayer manufactured articles according to claim 1, wherein

the polyamides of layer B) are formed by a blend of polyamides having different contents

of -NH2 end groups provided that the blend contains an amount of -NH2 end groups

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higher than 40 µeq/g.

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- 6. (Currently Amended) Multilayer manufactured articles comprising at least:
  - A) a layer consisting essentially of thermoprocessable copolymers of ethylene with cholorotrifluoroethylene, and/or tetrafluoroethylene, and with acrylic monomers of formula:

$$CH_2=CH-CO-O-R_2$$
 (a)

wherein R<sub>2</sub> is a hydrogenated radical from 1 to 20 carbon atoms, of alkyl, linear or branched type, cycloalkyl type, or H; R<sub>2</sub> optionally contains Cl, O, N and/or one or more functional groups selected from –OH, -COOH, epoxide, ester or ether; wherein the (a) monomer amount is in the range of 0.01-15% by moles with respect to the sum of the monomers of ethylene and of CTFE and/or TFE, blended with the same copolymers without the acrylic monomers, provided that the blend contains an amount of acrylic monomer (a) in the range 0.01% - 15% by moles with respect to the total sum of the monomers of ethylene and of CTFE and/or TFE of the blend; and

- B) a layer based on polyamides having an amount of -NH<sub>2</sub> end groups lower than 40 μeq/g, blended with 0.01-5% by weight of one or more diamines; wherein there is adhesion <u>higher than 10 N/mm</u> between the layers of A) and B).
- (Currently Amended) Multilayer manufactured articles according to claim [[2]] 6, wherein the diamines selected the are from qroup formed by hexamethylendiaminecarbamate, N.N' -dicinnamylidene-1,6 hexandiamine. dodecyldiamine and decyldiamine, para-xylylendiamine.

Application No.: 10/086,845 Attorney Docket No.: 108910-00057 8. (Previously Presented) Multilayer manufactured articles according to claim 1, wherein

on the top of layer A) a layer A1) is placed based on copolymers of ethylene with

chlorotrifluoroethylene, and/or tetrafluoroethylene, not containing the acrylic monomer

(a), and/or on the top of layer B), a layer B1) is placed based on polyamide having an

amount of -NH<sub>2</sub> end groups lower than 40µeq/g.

9. (Previously Presented) Multilayer manufactured articles according to claim 1, in the

form of sheath-core fibers.

10. (Previously Presented) Fuel lines formed by multilayers according to claim 1,

wherein at least the internal layer in contact with the liquid fuel is made conductive by

incorporation of graphite and/or carbon black.

11. (Previously Presented) Multilayer manufactured articles according to claim 1,

wherein the layer based on polyamides has an amount of -NH2 end groups in the range

of 45-150  $\mu$ eg/g.

12. (Previously Presented) Multilayer manufactured articles according to claim 3,

wherein the thermoprocessable copolymers of layer A) are formed by 35 to 55% by

moles of ethylene.

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13. (Previously Presented) Multilayer manufactured articles according to claim 3,

wherein the thermoprocessable copolymers of layer A) are formed by 45 to 65% by

moles of a fluorinated monomer selected from tetrafluoroethylene, chlorotrifluoroethylene,

or mixtures thereof.

14. (Previously Presented) Multilayer manufactured articles according to claim 3.

wherein the said fluorinated monomer is chlorotrifluoroethylene (CTFE).

(Previously Presented) Multilayer manufactured articles according to claim 3, 15.

wherein the acrylic monomers comprise n-butylacrylate.

(Previously Presented) Multilayer manufactured articles according to claim 6,

wherein layer B) is blended with 0.1-2% by weight of one or more diamines.

17. (Currently Amended) Multilayer manufactured articles according to claim 1, wherein

the fillers of layer A) and/or the fillers of layer B) are selected from polytetrafluoroethylene

(PTFE), silicates, graphite, and carbon black.

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18. (New) Multilayer manufactured articles comprising at least:

A) a layer formed by a blend of thermoprocessable copolymers of ethylene with

cholorotrifluoroethylene, and/or tetrafluoroethylene, and with acrylic monomers of

formula:

CH<sub>2</sub>=CH-CO-O-R<sub>2</sub> (a)

wherein R<sub>2</sub> is a hydrogenated radical from 1 to 20 carbon atoms, of alkyl, linear or

branched type, cycloalkyl type, or H; R2 optionally contains CI, O, N and/or one or

more functional groups selected from -OH, -COOH, epoxide, ester or ether;

wherein the (a) monomer amount is in the range of 0.01-15% by moles with

respect to the sum of the monomers of ethylene and of CTFE and/or TFE, with the

same copolymers without the acrylic monomers, provided that the blend contains

an amount of acrylic monomer (a) in the range 0.01% -15% by moles with respect

to the total sum of the monomers of ethylene and of CTFE and/or TFE of the

blend; and

B) a layer based on a polyamide having an amount of -NH2 end groups in the range

40-300 µeq/g, and wherein the polyamide containing one or more diamines.

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